

Canby  
Ba

**SECRET**

a first transparent substrate;

a liquid crystal layer sandwiched between the first and

a first transparent electrode layer formed on an inner

a first alignment layer formed on the first transparent

a reflecting polarizing film formed by laminating a

a second transparent electrode layer formed on an inner

a second alignment layer formed on the second

a phase plate placed on an outer surface of the second

a polarizing plate placed on the second transparent

2. The reflection liquid crystal display according to

reflection liquid  
in the liquid c  
sted through an ar  
which is a produc  
copy of the phase

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of the phase plate, is in the range of 1000 to 2000 nm, a value  
And which is a product of  $\Delta n$  and  $d$ , where  $\Delta n$  is the index  
anisotropy of the liquid crystal and  $d$  is the thickness of the  
liquid crystal layer, is in the range of 800 to 1800 nm, the  
absorption axis of the polarizing plate is inclined to the delay  
axis of the phase plate at an angle in the range of  $-40^\circ$  to  
 $-60^\circ$  in a counterclockwise direction as viewed from the side  
of incident light, the delay axis of the phase plate is inclined  
to the alignment direction of the second alignment layer on  
the second transparent substrate at an angle in the range of  
 $-65^\circ$  to  $-85^\circ$  in a counterclockwise direction as viewed from the  
side of incident light, the absorption axis of the reflecting  
polarizing film is inclined to the alignment direction of the  
first alignment layer of the first transparent substrate at  
an angle in the range of  $+35^\circ$  to  $+55^\circ$  in a counterclockwise  
direction as viewed from the side of incident light.

Add D2